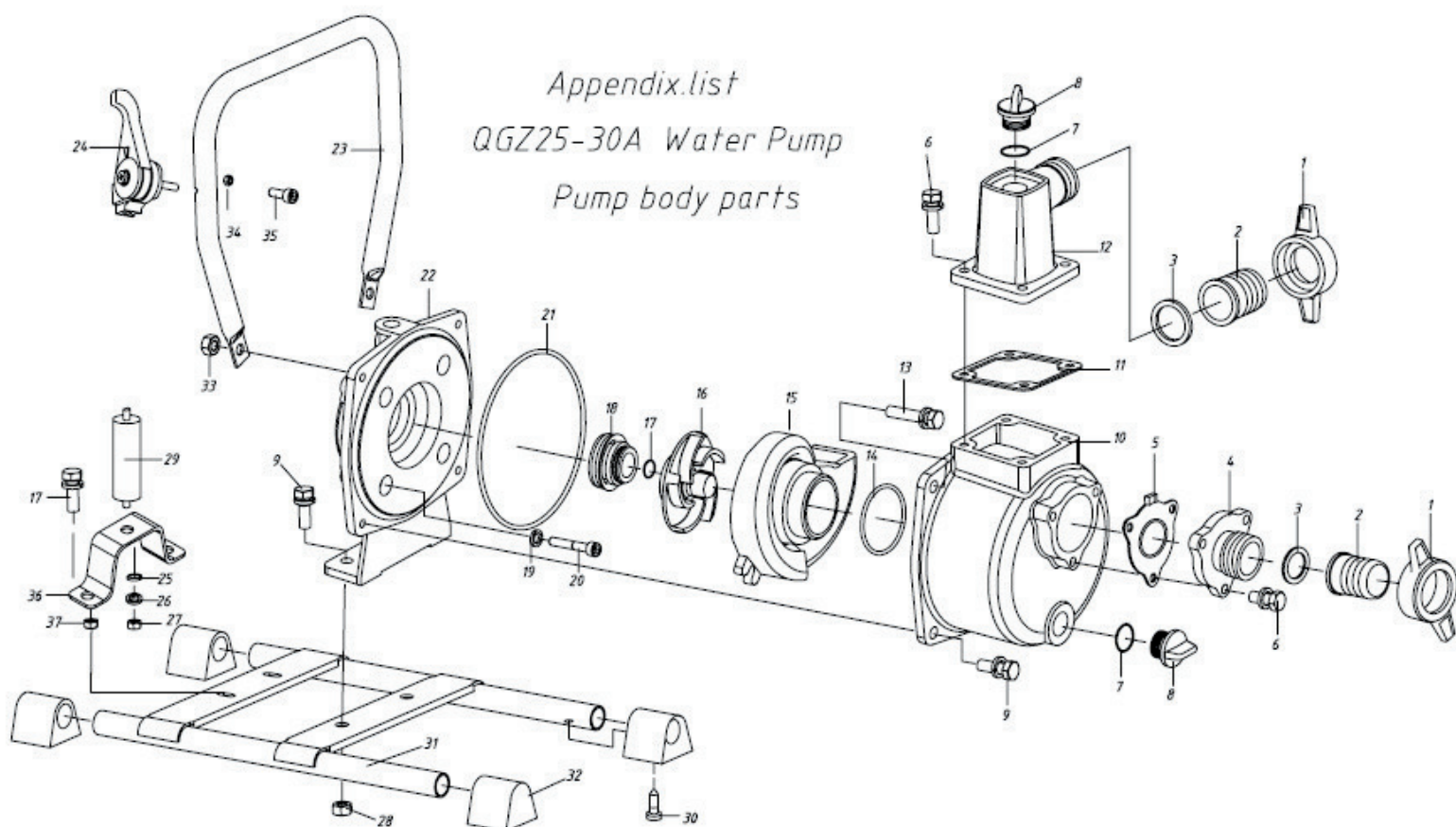


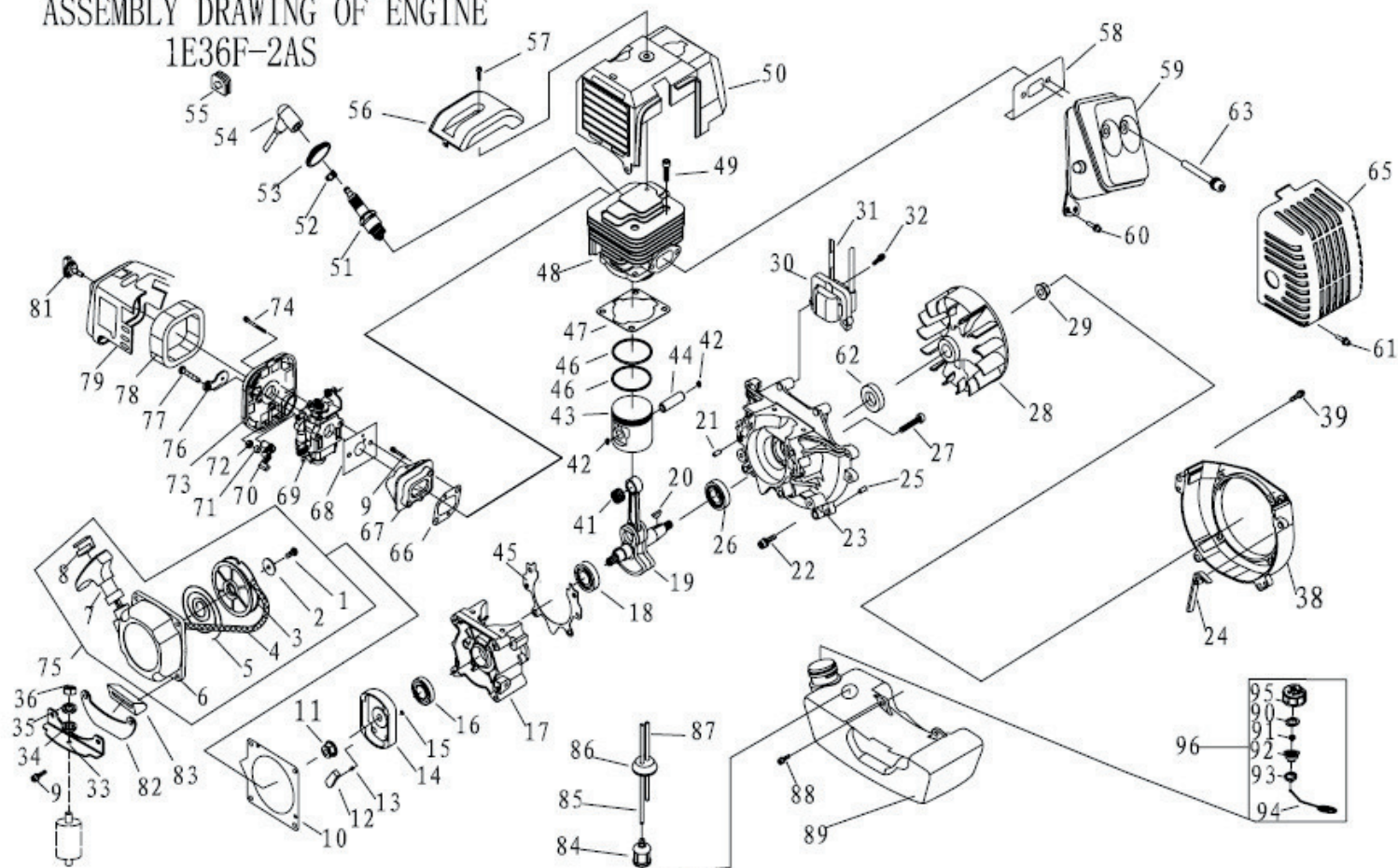


Appendix.list
QGZ25-30A Water Pump
Pump body parts

Appendix.list of Pump Parts

Ser.NO	Part NO	Part Name	Qty.	Ser.NO	Part NO	Part Name	Qty.
1	QGZ25-30.4-1	HOSE JOINT	2	24	1E36F-2A-TJXY.1	THROTTLE LEVER	1
2	QGZ25-30.4-3	HOSE COUPLING	2	25	GB/T97.1	WASHER 5	2
3	QGZ25-30.4-2	PACKING(PLUG)	2	26	GB/T93	SPRING 5	2
4	QGZ25-30-6	VALVE CASE	1	27	GB/T6170	NUT M5	2
5	QGZ25-30.2	CHECK VALVE	1	28	GB /T6170	NUT M8	2
6	GB/T5789	BOLT W/S.W M6X16	7	29	QGZ40-35A.3	RUBBER PILLAR	4
7	GB 3452.1	O-SEALING 19X2.65G	2	30	GB 845	SCREW ST4.2X13	4
8	QGZ25-30-9	PLUG	2	31	QGZ25-30D.7	BASE	1
9	GB 9074.15	BOLT W/S.W M8X20	4	32	QGZ40-35-5	ANTI VIBRATION RUBBER	4
10	QGZ25-30-3	PUMP CASE	1	33	GB /T6177	NUT M8	2
11	QGZ25-30-8	PACKING	1	34	GB/T39	NUT M5	1
12	QGZ25-30-7	BEND	1	35	GB/T70.1	SCREW M5X12	1
13	GB 9074.15	BOLT W/S.W M8X30	2	36	QGZ25-30A-5	CONNECTION SUPPORT	1
14	GB 3452.1	O-SEALING RING	1	37	GB/T6170	NUT M6	2
15	QGZ25-30-5	VOLUTE SHELL	1				
16	QGZ25-30-4	IMPELLER	1				
17	GB/T9074.17	SCREW M6X14	2				
18	QGZ40-35.4	MECHANICAL SEAL	1				
19	25ZB30-0.8Q-10	WASHER	4				
20	GB/T5789	SCREW M6X35	4				
21	GB 3452.1	O-SEALING 195X3.55G	1				
22	QGZ25-30-2	CASING COVER	1				
23	QGZ25-30-10	HANDLE	1				

ASSEMBLY DRAWING OF ENGINE 1E36F-2AS



1E36F-2AS GASOLINE ENGINE

NO.	Part No.	Part Name	Qty.	NO.	Part No.	Part Name	Qty.	NO.	Part No.	Part Name	Qty.	NO.	Part No.	Part Name	Qty.
1	GB67	Screw M5 × 12	1	15	GB119	Pin B4 × 10	2	50	1E36F-2.5	Guide Cover Ass'y	1	75	1E40F-5.11	Starter	1
2	1E40F-5.11-2	Washer	1	26	GB/T276	Bearing 6201/76	1	51	L6	Spark Plug	1	76	1E34F.1-3	Choke	1
3	1E40F-5.11-1	Start Rope Reel	1	27	GB/T70.1	Screw M5 × 30	4	52	1E40F-3A.8-2	Spring	1	77	GB/T845	Screw ST4.2X12	1
4	1E40F-5.11-4	Rope	1	28	1E36F-2AS.1	Fly Wheel	1	53	1E34F.5-3	Plug Cap	1	78	1E34F.1-1	Filter Net	1
5	1E40FP-3Z.4-7	Recoil Spring	1	29	GB/T6171	Nut M14	1	54	1E34F.5-2	Cap	1	79	1E34FA.1-1	Outside Cover	1
6	1E40F-5.11.1	Start Cover Ass'y	1	30	1E36F-2.3.3	Coil	1	55	1E40F-5.3-1	Rubber Plug	1				
7	1E40FP-3Z.4-2	Start Handle	1	31	1E40F-3A.T1	Cord Comp.	1	56	1E36F-2-7	Cover	1	81	1E34F.1.2	Screw	1
8	1E40FP-3Z.4-10	Chain	1	32	GB/T70+GB93+GB97	Screw M5 × 20	2	57	GB/T70+GB93+GB97	Screw M5 × 20	1	82	1E40F-5A-4	Stand	1
9	GB/T70+GB93+GB97	Screw M5 × 20	6	33	QCZ25-30A-6	CONNECTION SUPPORT	1	58	1E36F-2-5	Gasket	1	83	1E40F-5A-2	Rubber washer	1
10	1E40F-5-10	Starter Gasket	1	34	GB/T97.1	WASHER 5	1	59	1E36F-2.2	Muffler Ass'y	1	84	P40.12.2-3A	Cleaner Cover	1
11	GB6170	Nut M8	1	35	GB/T93	SPRING 5	1	60	GB/T70+GB93+GB97	Screw M5 × 12	1	85	EB-415.4.2-4	Fuel Pipe	1
12	1E36F-2C.5-3	Start Claw	1	36	GB/T6170	Nut 5	1	61	HC36.4-2+GB93+GB97	Screw M5 × 16	1	86	EB-415.4.2-2	Plug	1
13	1E36F-2C.5-2	Start Spring	1					62	1E40F020020	Seal	1	87	CG420.1.3.2-1	Fuel Pipe	1
14	1E36F-2C.5-1	Start Reel	1	38	1E36F-2-8	Fan Cover	1	63	GB/T70.1+GB97	Screw M5 × 55-10.9	2	88	GB/T70+GB93+GB96	Screw M5x16	2
15				39	GB/T70+GB93+GB97	Screw M5 × 20	4	65	1E36F-2.7	Muffler Cover	1	89	1E36F-2A.3-1	Fuel Tank	1
16	1E36F.2	Seal	1	41	1E36F-2.4.1	Bearing	1	66	1E36F-2-2	Gasket	2	90	CG420.1.3.1-2	Gasket	1
17	1E36F-2.6-2	Crank Case	1	42	1E36F.10-2	Ring	2	67	1E36F-2A-2	Admitting Pipe Ass'y	1	91	EB-415.4.1.1-1	Inlet	1
18	GB/T276	Bearing 6003/P6	2	43	1E36F-2.4.2	Piston	1	68	1E36F-2A-1	Gasket	1	92	1E32FL.6.2-2	Inside Lid	1
19	1E36F-2AS.2.1	Crank Shaft	1	44	1E36F.10-1	Piston Pin	1	69	1E36F-2A.1	Carburetor	1	93	1E32FL.6.2-3	Inside Lid	1
20	GB1099	Key 3 × 5 × 13	1	45	1E36F-2.6-3	Gasket	1	70	1E34F.1-2	Choke Handle	1	94	1E32FL.6.2-4	Chain	1
21	GB119	Pin B4 × 10	2	46	1E36F.10-3	Piston Ring	2	71	1E34F.1-7	Stop ring	1	95	1E32FL.6.2-1	Fuel Tank Lid	1
22	GB/T70+GB93+GB97	Screw M5 × 12	2	47	1E36F-2-6	Gasket	1	72	GB/T6172	Nut 4	1	96	1E32FL.6.2	Fuel Tank Lid Ass'y	1
23	1E36F-2AS.3-1	Crank Case	1	48	1E36F-2-4	Cylinder	1	73	1E34F.1.1	Inside Cover	1				
24	1E36F-2-11	Gasket	1	49	GB/T70.1	Screw M5 × 18	4	74	GB/T70.1+GB97.1	Screw M5X50	2				