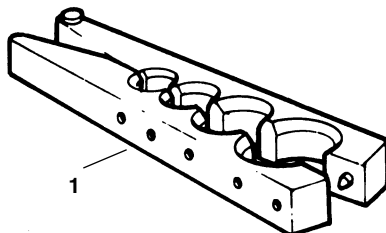


No. 375
Capacity: 1/2" – 1" (37°)

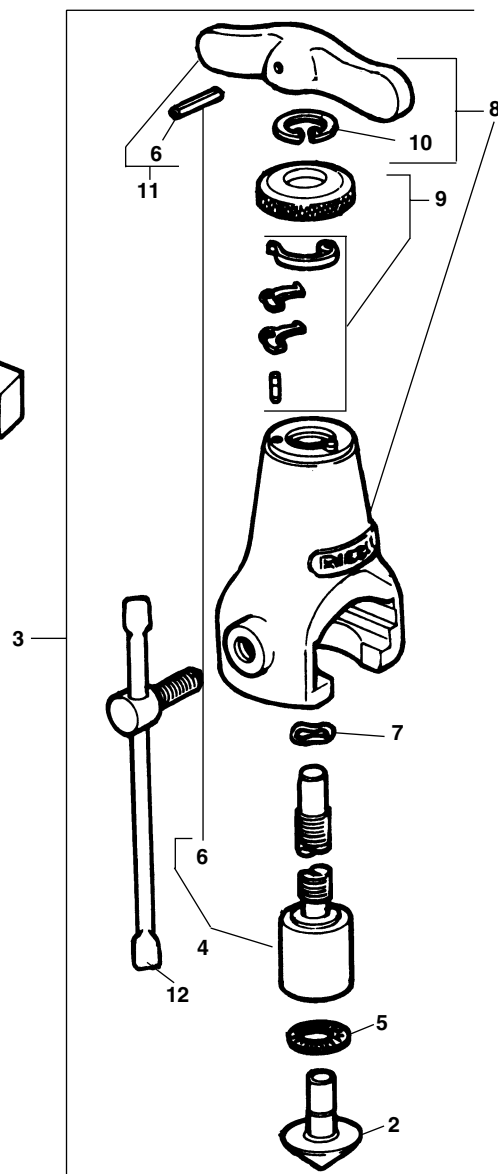
No. 455
Capacity: 1/2" – 1" (45°)

No. 454-W
Capacity: 3/8" – 1" (45°)

No. 454-J
Capacity: 8,10,13,20 SU (45°)


NOTE: Order parts by Catalog Number only.
DO NOT order by Reference Number.

Ref. No.	Catalog No.	Description
1	41395	No. 454-W Flaring Bar Assembly
	93122	No. 454-J Flaring Bar Assembly
	41400	No. 375 Flaring Bar Assembly
	41405	No. 455 Flaring Bar Assembly
2	41540	45 Degree Cone
	41555	37 Degree Cone
3	41360	Yoke & Shaft Assembly
4	41430	Shaft Assembly
5	41535	Thrust Bearing
6	41545	Pin
7	35520	Spring Washer
8	41435	Yoke Assembly w/Needle Bearing & Sleeve
9	41445	Latch and Spring Assembly
10	41410	Retaining Ring
11	41440	Handle with Pin
12	41515	Clamp Screw Assembly



No. 458

Capacity: $\frac{1}{8}$ " through $\frac{3}{4}$ " (45°)

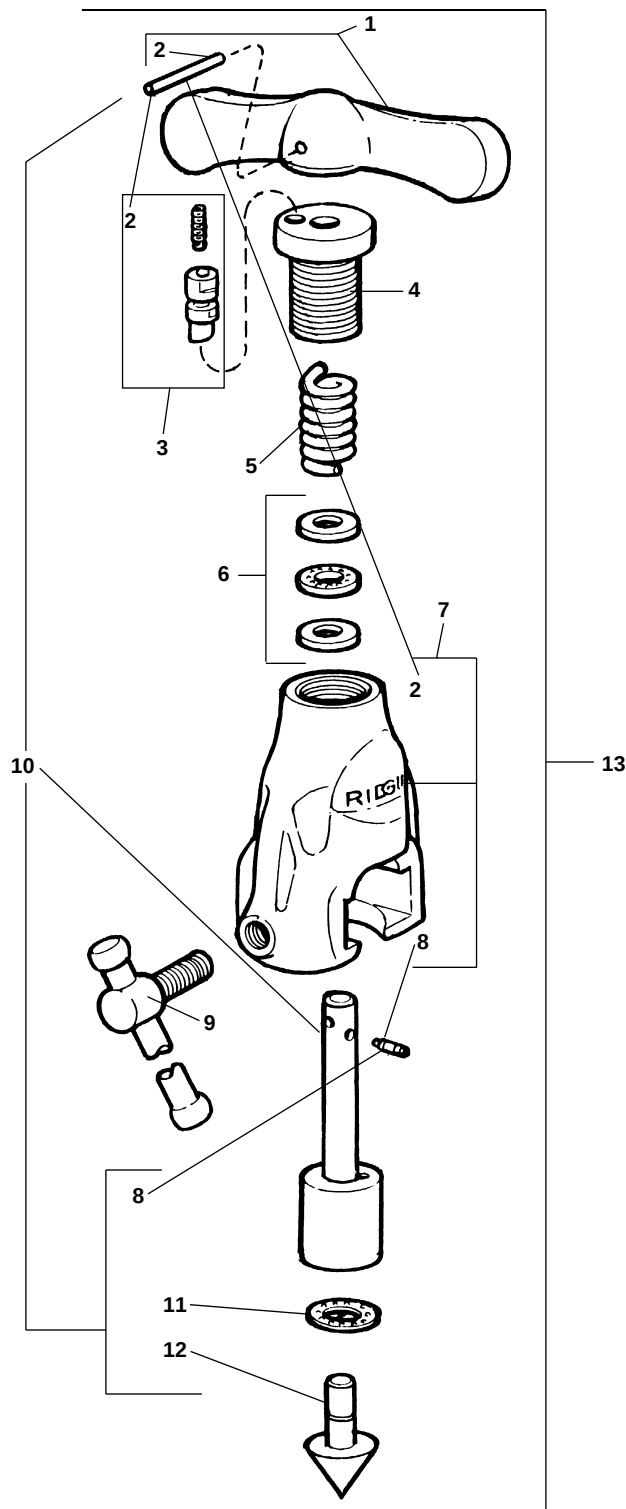
No. 458MM

Capacity: 4 mm through 16 mm (45°)

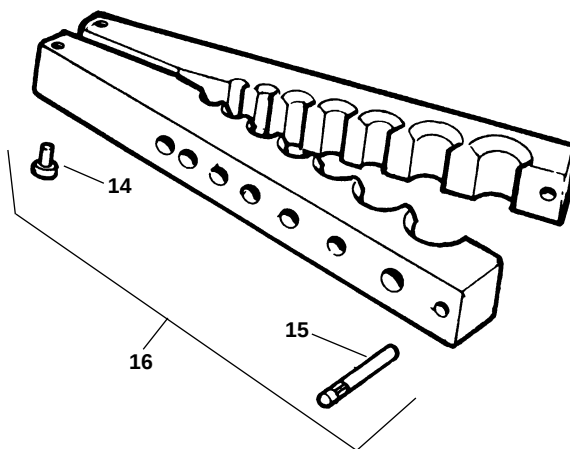
No. 377

Capacity: $\frac{3}{16}$ " through $\frac{3}{4}$ " (37°)

NOTE: Order parts by Catalog Number only.
DO NOT order by Reference Number.



Ref. No.	Catalog No.	Description
1	41495	Handle with Pin
2	41500	Roll Pin
3	41510	Plunger Assembly
4	41525	Feed Screw - 45°
	41490	Feed Screw - 37°
5	41485	Spring
6	41520	Bearing Assembly
7	39722	Yoke Assembly
8	41505	Pin
9	41515	Clamp Screw Assembly
10	41475	Shaft Assembly - 45°
	41480	Shaft Assembly - 37°
11	41470	Thrust Bearing
12	41460	Cone - 45°
	41465	Cone - 37°
13	39742	Yoke and Shaft Assembly - 45°
	42092	Yoke and Shaft Assembly - 37°
14	41450	Stop Pin 2
15	41455	Locating Pin
16	39727	Flaring Bar Assembly - 458
	50267	Flaring Bar Assembly - 458mm
	42102	Flaring Bar Assembly - 377

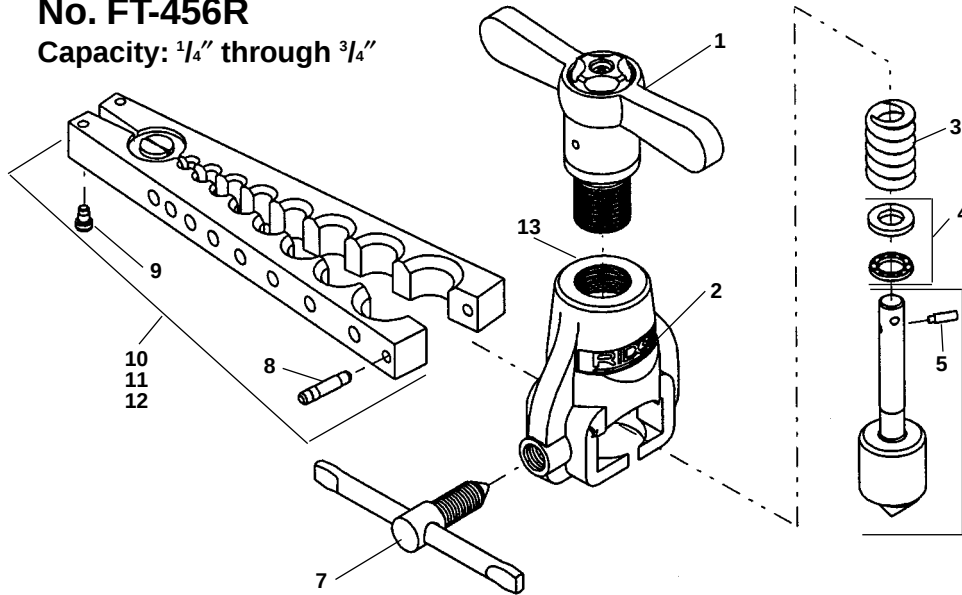


No. 458R

Capacity: $\frac{1}{8}$ " through $\frac{3}{4}$ "

No. FT-456R

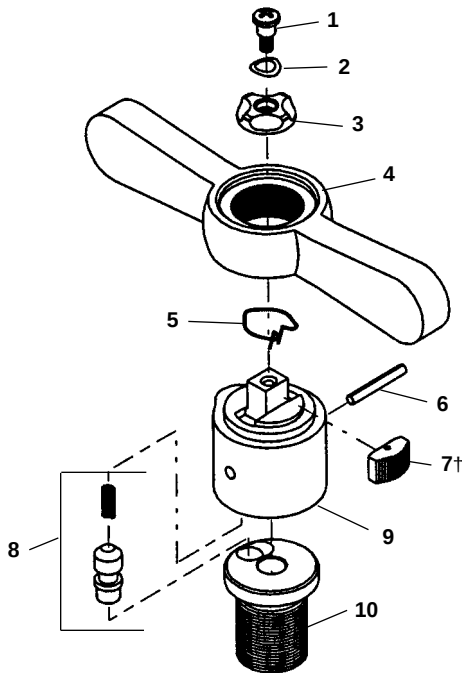
Capacity: $\frac{1}{4}$ " through $\frac{3}{4}$ "



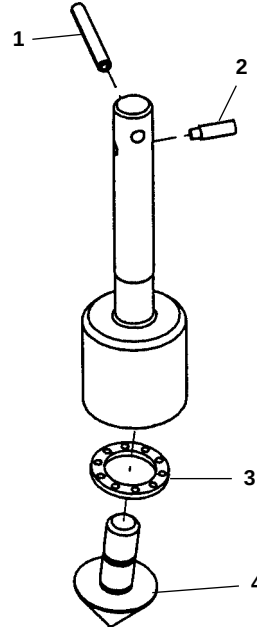
NOTE: Order parts by Catalog Number only.
DO NOT order by Reference Number.

Ref. No.	Catalog No.	Description
—	70677	FT 456R Flare Tool F/Japan
—	83037	458R Flare Tool
1	83287	Ratchet Head Assembly
2	39722	Yoke Assembly
3	41485	Feed Spring
4	41520	Bearing Assembly
5	41505	Plunger Pin
6	41475	45° Shaft Assembly
7	41515	Clamp Screw Assembly
8	41455	Locating Pin
9	41450	Stop Pin
10	83282	FT 456R Flaring Bar Assembly
11	39727	458R Flaring Bar Assembly
12	50267	458mm Flaring Bar Assembly
13	76612	Plastic Washer - FT 456R

Ratchet Head Assembly



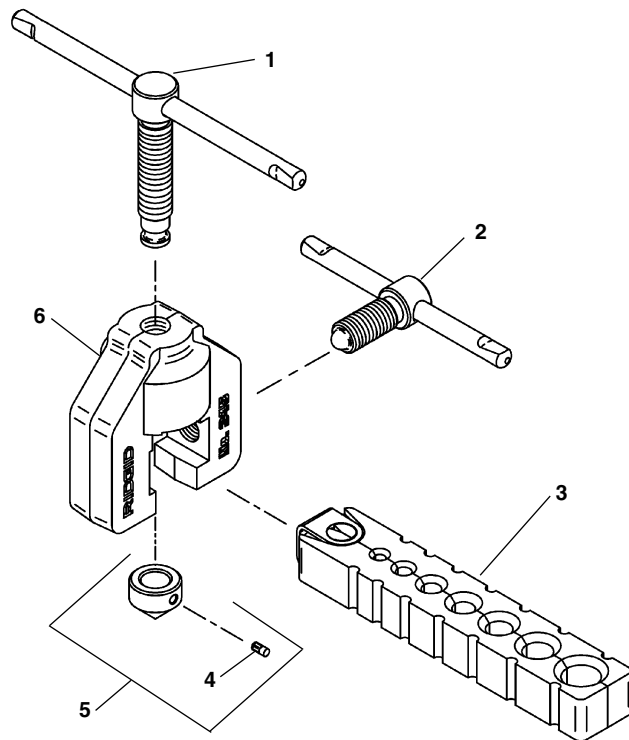
45° Shaft Assembly



Ref. No.	Catalog No.	Description
—	83287	Ratchet Head Assembly
1	83232	Screw
2	83237	Wave Spring Washer
3	83242	Reversing Cap Assembly
4	83247	Ratchet Handle Assembly
5	83252	Pawl Spring
6	34400	Spring Pin
7†	83257	Pawl with Pawl Spring
8	83267	Square End Plunger Assembly
9	83362	Ratchet Adapter
10	83272	Ramp Style Feed Screw

Ref. No.	Catalog No.	Description
—	41475	45° Shaft Assembly
1	34400	Spring Pin
2	41505	Plunger Pin
3	41470	Thrust Bearing
4	41460	45° Cone

† Ref. 7 – Position Pawl with Dimple Side Up



**NOTE: Order parts by Catalog Number only.
DO NOT order by Reference Number.**

<u>Ref. No.</u>	<u>Catalog No.</u>	<u>Description</u>
—	23332	345 Flare Tool
—	23342	345M Flare Tool - Metric
1	96587	Feedscrew Assembly
2	96607	Clampscrew Assembly
3	96602	Flare Bar Assembly
4	97482	Flare Bar Assembly Metric
5	96597	Pin
6	96592	Cone w/Pin
6	96612	Yoke