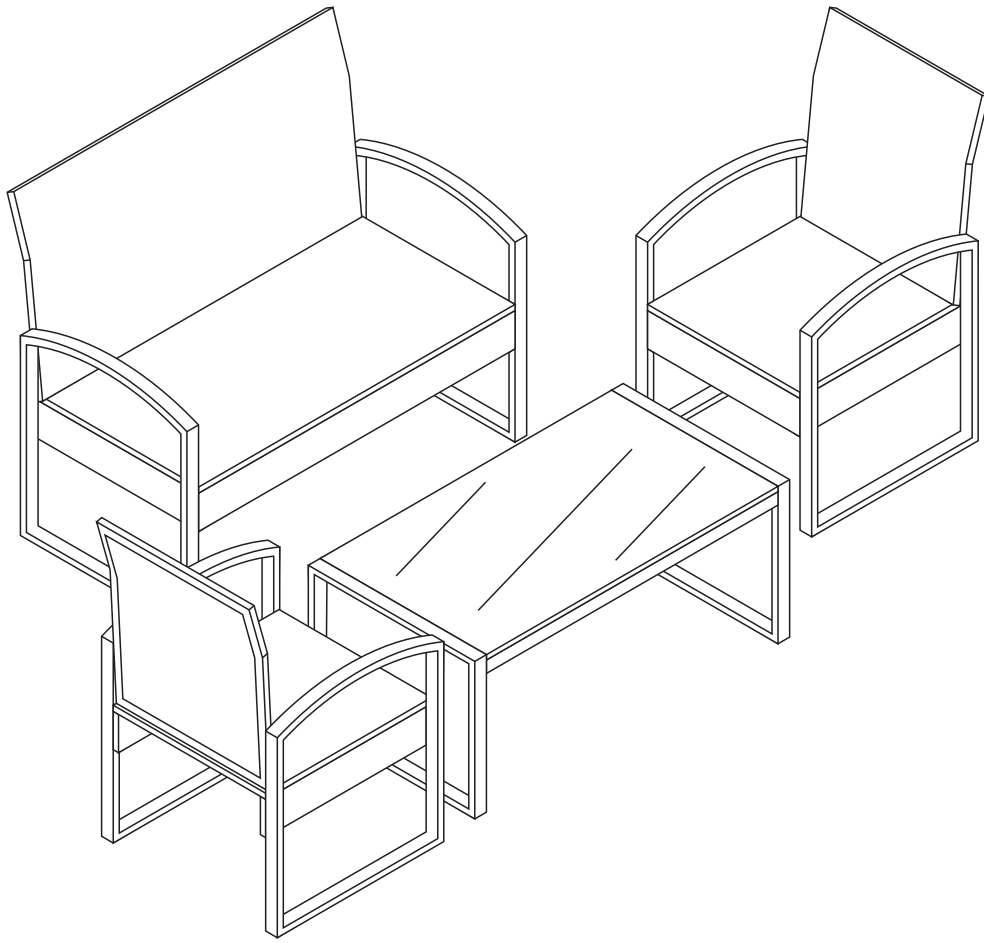
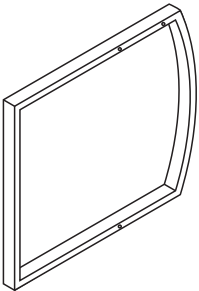


NOTE:50% TIGHTEN BEFORE FIXING ALL BOLTS

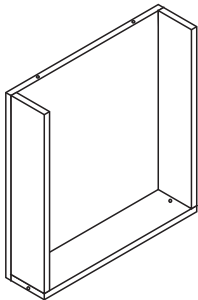


A



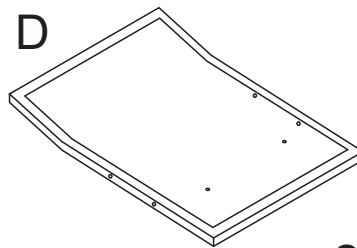
x6

C



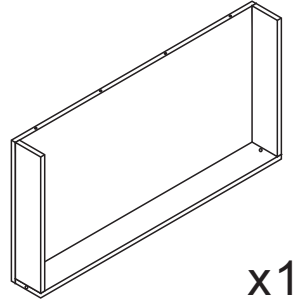
x2

D



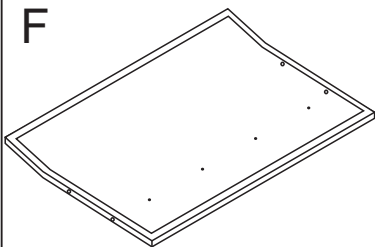
x2

E



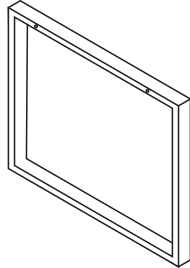
x1

F



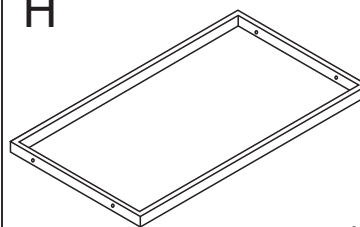
x1

G



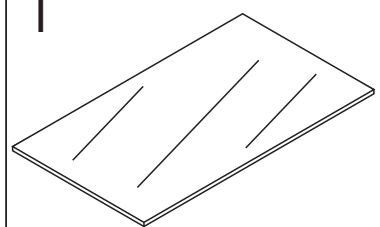
x2

H



x1

I



x1

J



x1

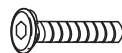
K



6 X35

x12

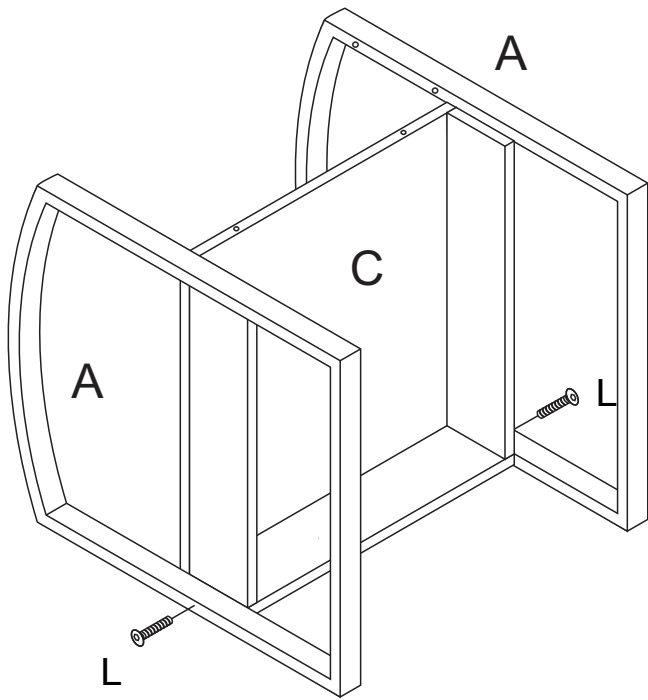
L



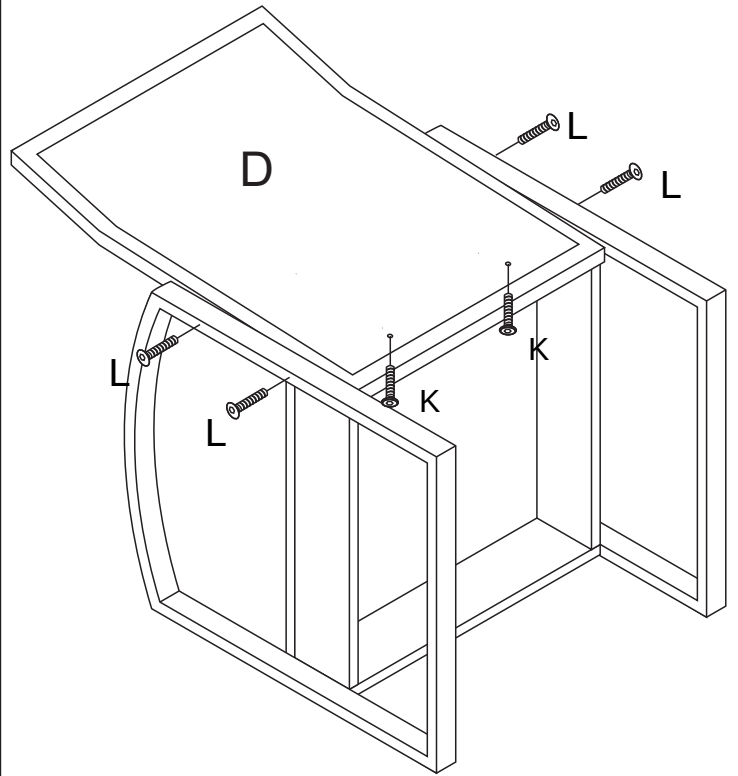
6 X45

x18

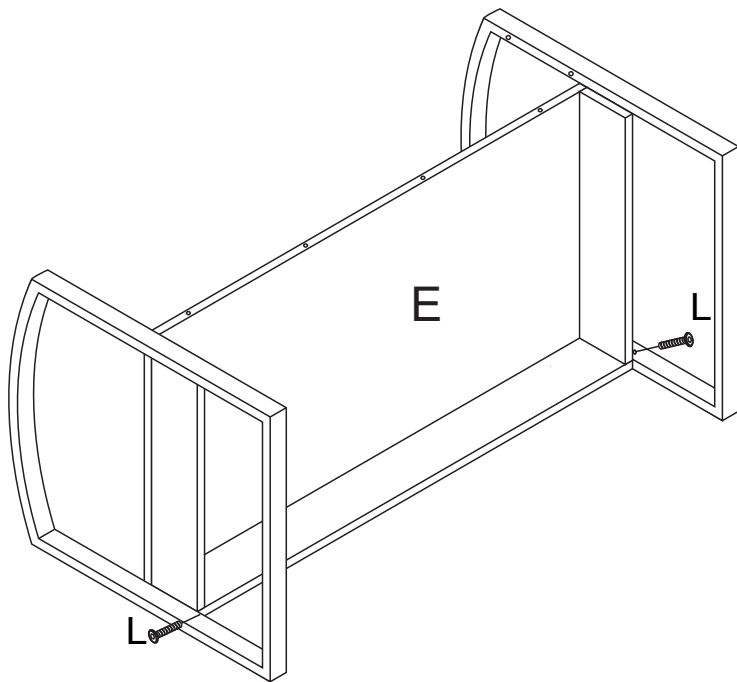
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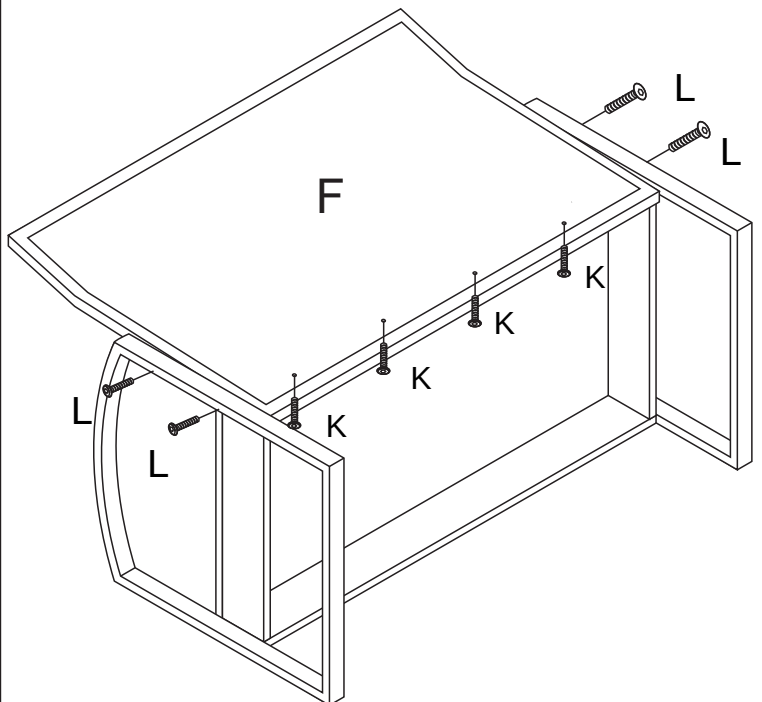
02



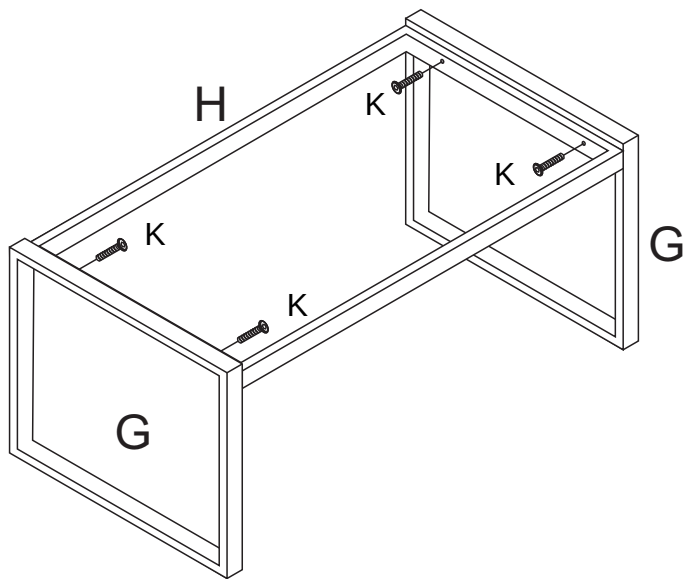
03



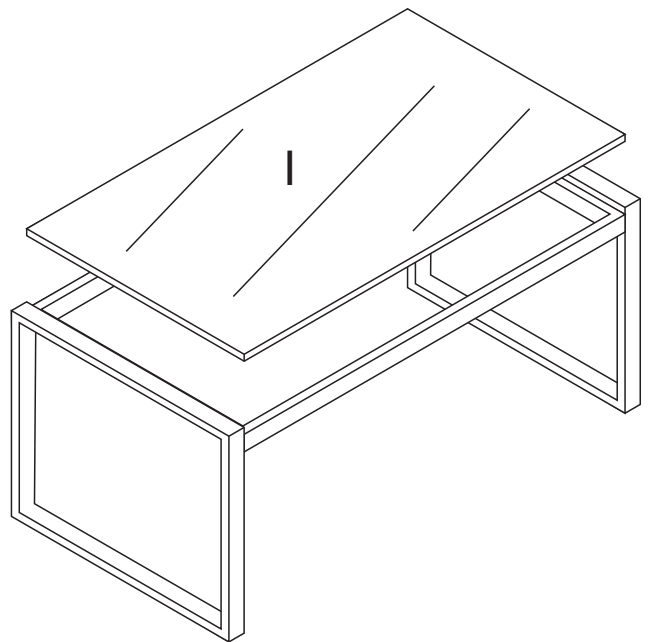
04



05



06



07

