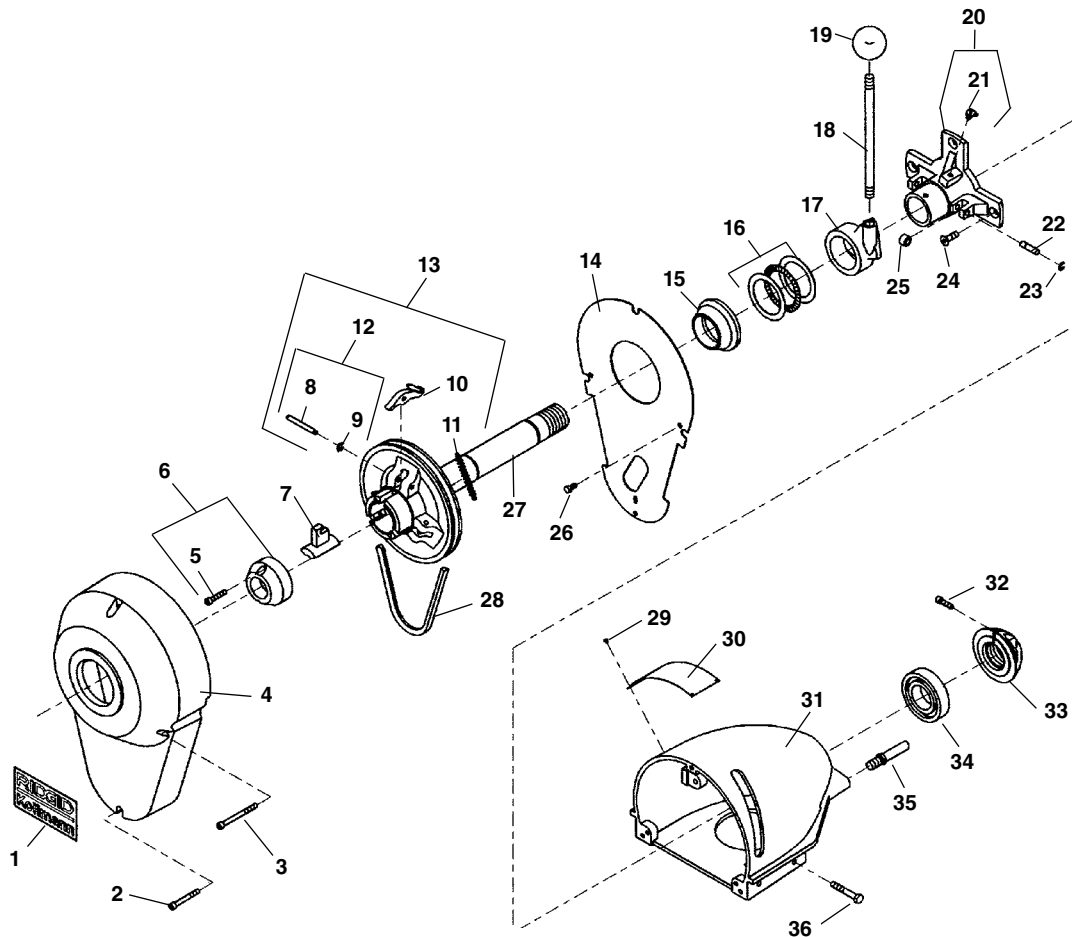


Main Components

K-75A
K-75B
K-1500A
K-1500B
K-1500ASP
K-1500BSP

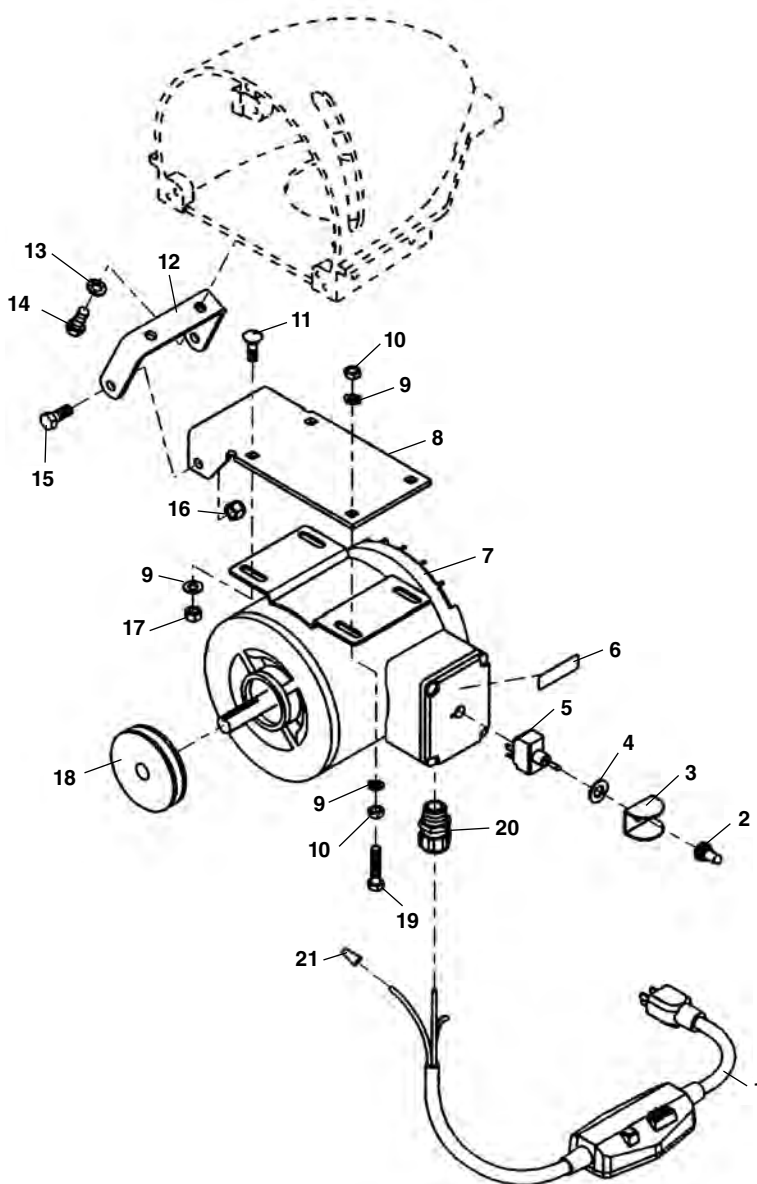


NOTE: Order parts by Catalog Number Only.
DO NOT order by Reference Number.

Ref. No.	Catalog No.	Description	Ref. No.	Catalog No.	Description
1	23657	Label (K-75)	18	59575	Clutch Handle
	24097	Label (K-1500)	19	59585	Clutch Knob
2	44510	Screw	20	23552	Main Bearing
3	23652	Screw (3)	21	89815	Grease Fittings
4	23547	Front Guard	22	23592	Pin (2)
5	84425	Screw (2)	23	34175	Retaining Ring (2)
6	59500	Nose Piece (Incl. Ref. #5)	24	68875	Screw (3)
7	59330	Jaw Assembly (K-75) 5/8" Cable	25	61015	Roller (2)
	59325	Jaw Assembly (K-75/K-1500) 7/8" Cable	26	60265	Screw (2)
	59320	Jaw Assembly (K-1500) 1 1/4" Cable	27	23562	Pulley & Shaft Assembly
8	90105	Pin (3)	28	23577	V-Belt
9	78780	Retaining Ring	29	76730	Screw (6)
10	59530	Rocker Arm Set	30	23632	Warning Label
11	60155	Spring (3)		45282	Warning Label (SP Models Only)
12	60150	Rocker Arm Pin	31	23542	Body
13	60145	Rocker Arm Kit	32	60910	Screw
14	23567	Inside Guard	33	60935	Lock & Adj. Nut (Incl. #2)
15	23572	Clutch Cone	34	60930	Ball Bearing
16	23677	Thrust Bearing Assembly	35	59580	Guide Hose Pin (2)
17	23557	Clutch Casting	36	43757	Screw (4)

K-75A K-75B K-1500A K-1500B

Motor Components

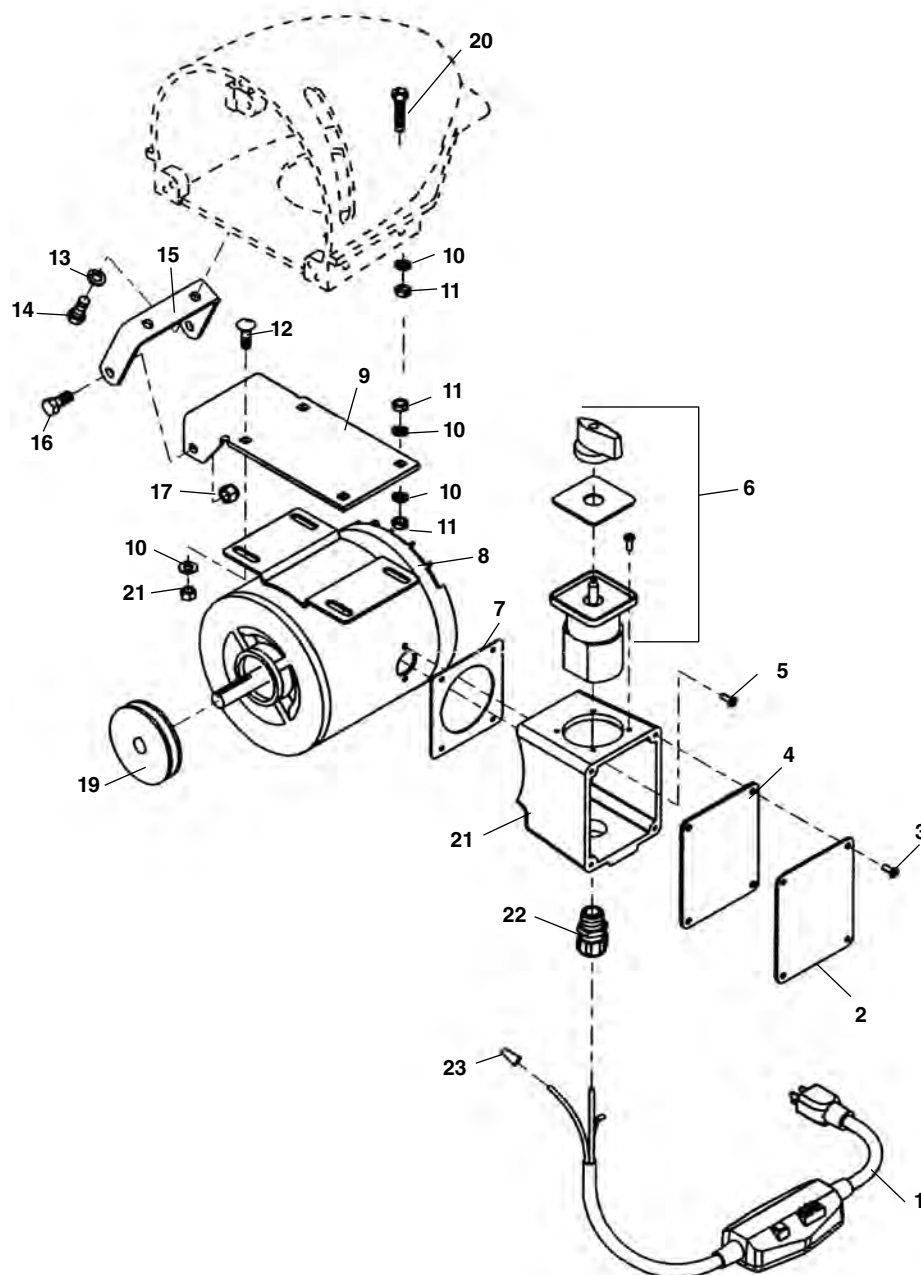


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DO NOT order by Reference Number.**

Ref. No.	Catalog No.	Description	Ref. No.	Catalog No.	Description
1	50507	Line Cord w/GFCI	11	96260	Carriage Bolt $\frac{5}{16}$ " - 18 x $\frac{3}{4}$ " (3)
2	23507	Rubber Boot	12	23642	Motor Bracket
3	61490	Switch Guard	13	60085	Lock Washer (2)
4	23512	Rubber Washer	14	60380	Screw (2)
5	23612	Switch	15	59785	Screw (2)
6	23687	FOR-REV Decal	16	43947	Lock Nut $\frac{3}{8}$ " - 16 (2)
7	23517	Motor $\frac{1}{2}$ Hp 120V 60Hz (K-75)	17	60230	Hex Nut $\frac{5}{16}$ " - 18 (3)
	23522	Motor $\frac{3}{4}$ Hp 120V 60Hz (K-1500)	18	23582	Pulley (K-1500)
	50567	Motor $\frac{3}{4}$ Hp 220/240V 50Hz (K-1500)		23587	Pulley (K-75)
8	54582	Motor Table	19	43847	Hex Screw $\frac{5}{16}$ " - 18 x $1\frac{1}{2}$ "
9	60080	Lock Washer $\frac{5}{16}$ " (2)	20	96265	Strain Relief
10	61115	Jam Nut $\frac{5}{16}$ " - 18 (2)	21	44635	Wire Nut

Motor Components

K-1500ASP
K-1500BSP

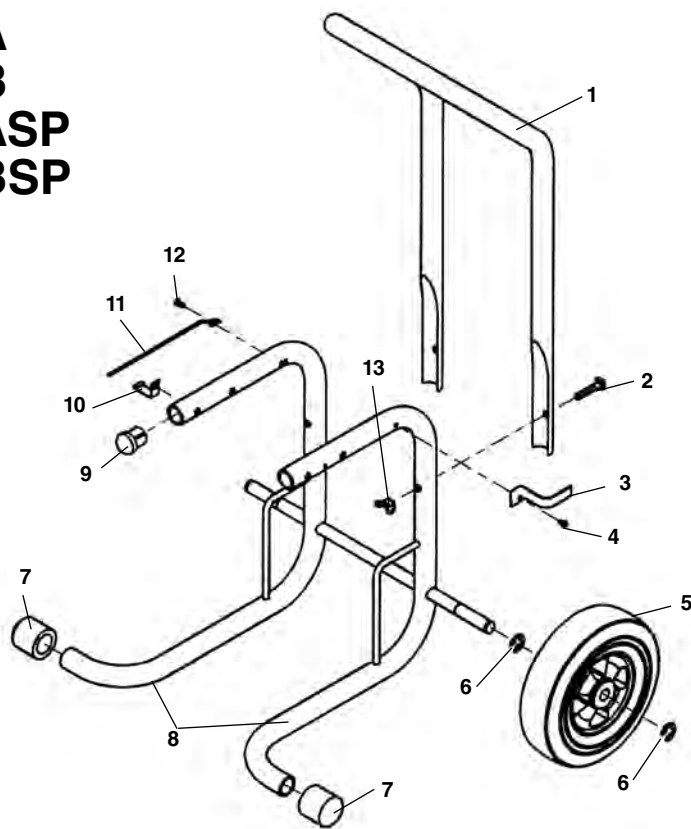


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Ref. No.	Catalog No.	Description	Ref. No.	Catalog No.	Description
1	50502	Line Cord w/GFCI	11	61115	Jam Nut $\frac{5}{16}$ " - 18 (3)
	45022	Line Cord 110V - U.K.	12	96260	Carriage Bolt $\frac{5}{16}$ " - 18 x $\frac{3}{4}$ " (3)
	39562	Line Cord - Europe	13	60085	A-2290 Lock Washer (2)
	15707	Line Cord - Export	14	60380	A-2481 Screw (2)
2	45272	Cover Plate	15	23642	Motor Bracket
3	59990	Screw #10	16	59785	A-210 Screw (2)
4	45267	Cover Plate Gasket	17	43947	Lock Nut $\frac{3}{8}$ " - 16 (2)
5	43932	A-2256 Screw (2)	18	60230	Hex Nut $\frac{5}{16}$ " - 18 (3)
6	20113	Switch Assembly (Includes Ref. No. 6-8)	19	45227	Pulley
7	45257	Switch Box Gasket	20	43757	Hex Screw $\frac{5}{16}$ " - 18 x 2"
8	45237	Motor 1 HP 120/220/240V 50/60Hz	21	45262	Switch Box
9	54582	Motor Table	22	36732	Strain Relief
10	60080	Lock Washer $\frac{5}{16}$ " (6)	23	44635	Wire Nut

**K-75A
K-75B
K-1500A
K-1500B
K-1500ASP
K-1500BSP**

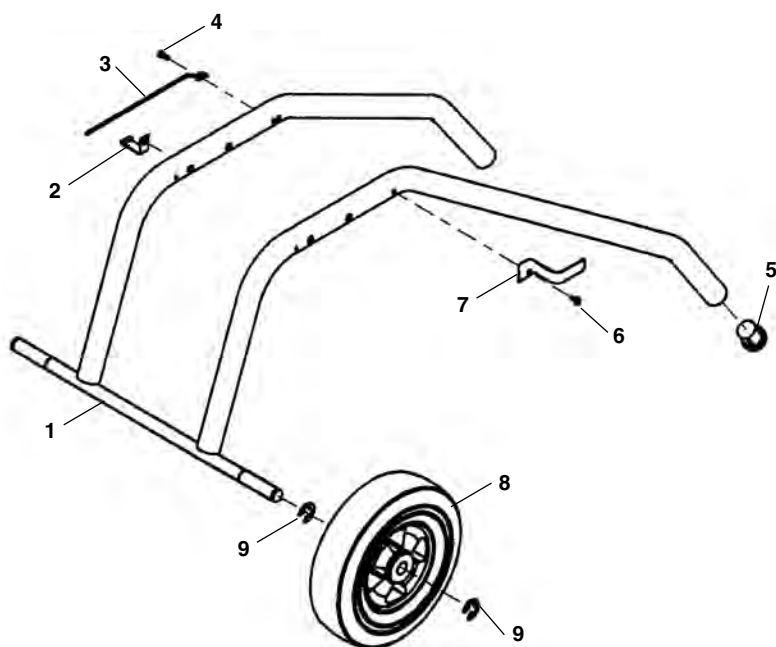
A Frame



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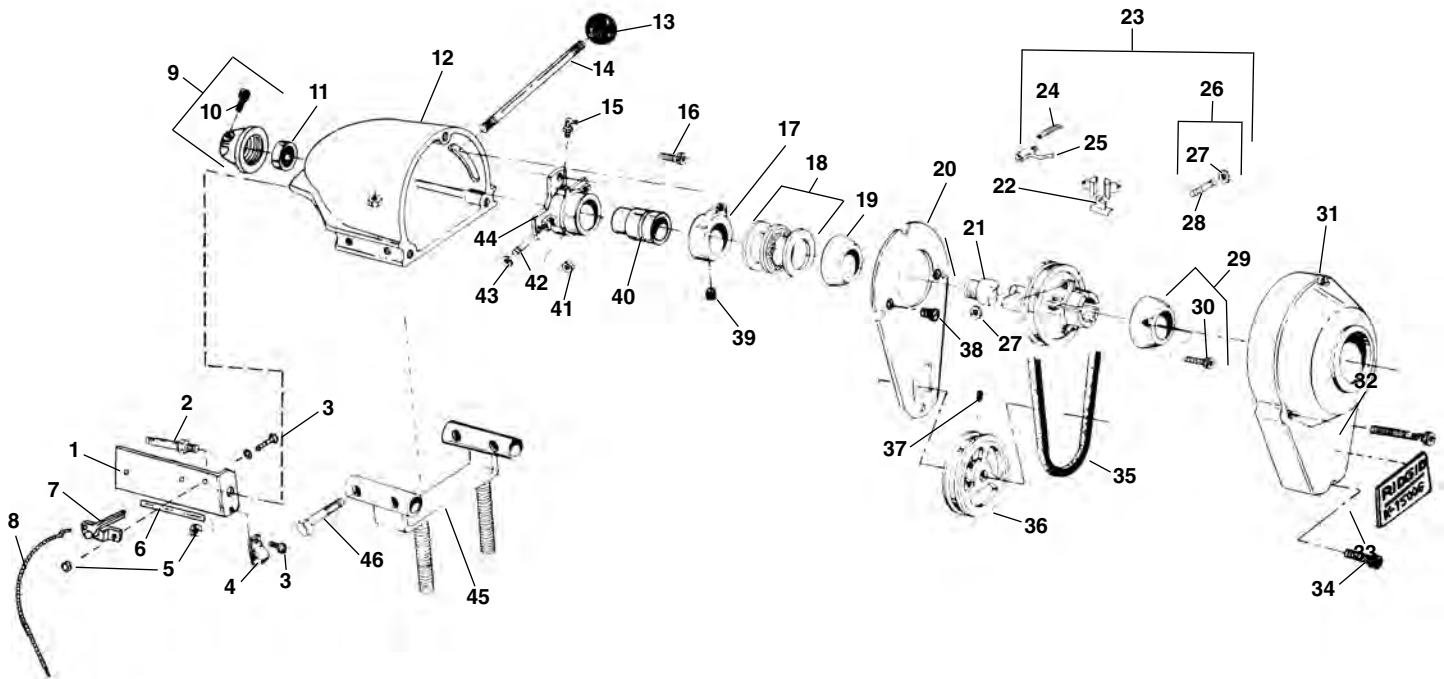
Ref. No.	Catalog No.	Description
1	23537	Handle (Type "A")
2	23617	Bolt (2)
3	61965	Cord Hook w/Screw (2)
4	61500	A-427 Screw (2)
5	23602	Wheel (K-75, K-1500) (2)
	23597	Wheel (SP Models Only) (2)
6	60050	A-2281 Retaining Ring (4)
7	23607	Leg End Cap (2)
8	23532	Frame Assembly
9	61470	A-394 Rubber Plug (2)
10	23647	Tool Clip Bracket
11	23622	Tool Clip
12	59990	A-2256 Screw
	45217	A-7875 Screw (SP Models Only)
13	45385	E-3328 Wing Nut (2)

B Frame



Ref. No.	Catalog No.	Description
1	23672	Frame Assembly
2	23647	Tool Clip Bracket
3	23622	Tool Clip
4	59990	A-2256 Screw
	45217	A-7875 Screw (SP Models Only)
5	61470	A-394 Rubber Plug (2)
6	61500	A-427 Screw (2)
7	61965	Cord Hook w/Screw (2)
8	23602	Wheel (K-75, K-1500) (2)
	23597	Wheel (SP Models Only) (2)
9	60050	A-2281 Retaining Ring (4)

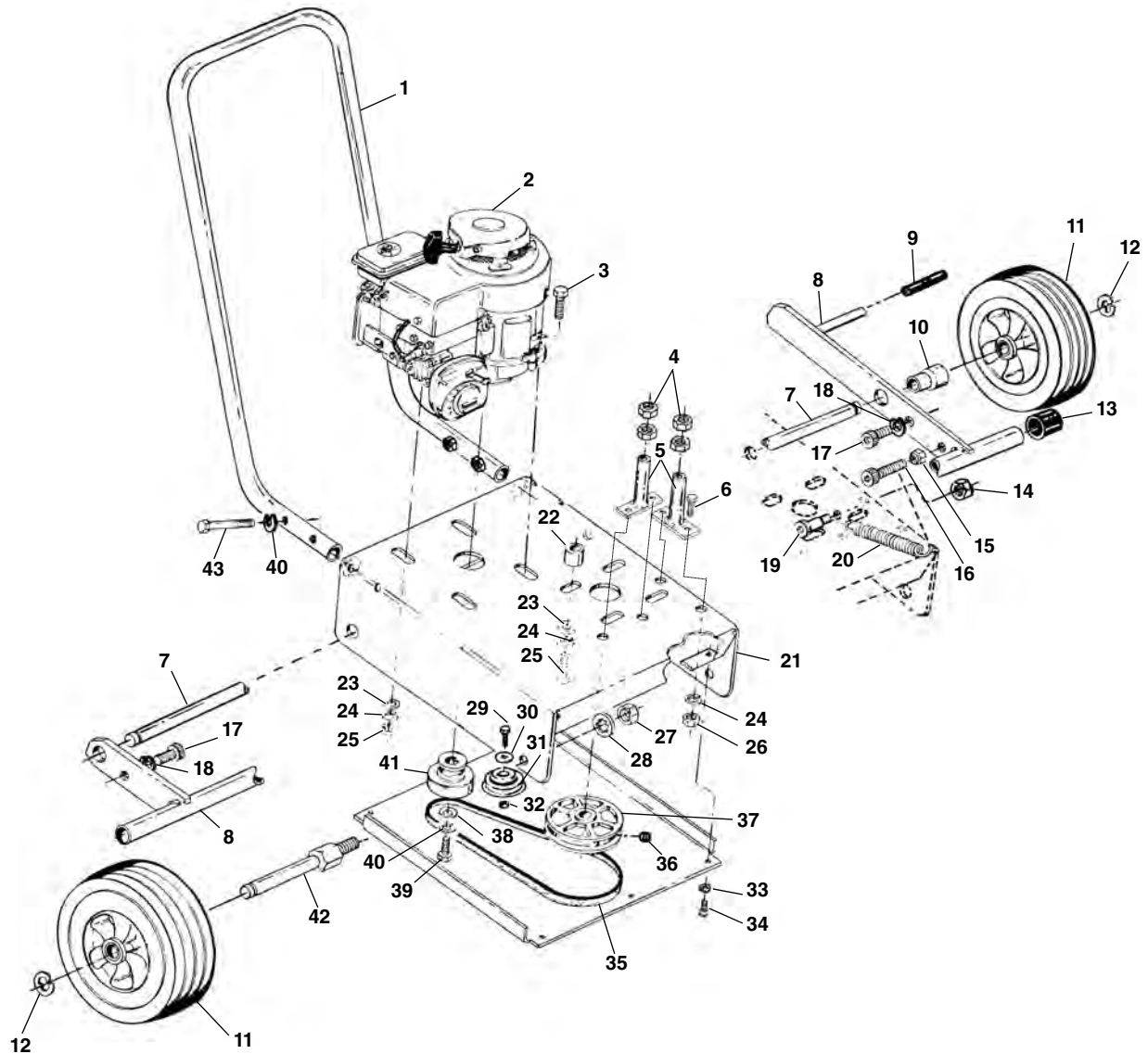
Main Drive and Body Components



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Ref. No.	Catalog No.	Description	Ref. No.	Catalog No.	Description
1	43692	Splash Guard	26	60150	Rocker Arm Pin w/Clip (3)
2	59580	Guide Hose Pin (2)	27	78780	E-3562 Retaining Ring (3)
3	87975	R.H. Screw 10-24 x 5/8" (4)	28	90105	Pin (3)
4	43697	Cable Clamp (2)	29	59500	Nose Piece
5	87970	Nut 10 - 24 (4)	30	84425	Screw (2)
6	59282	Engine Throttle Decal	31	23547	Front Guard
7	58937	Lever Assy. - Throttle Control	32	23652	Soc. Hd. Screw 1/4" x 2 3/4" (3)
8	58942	Throttle Cable	33	43717	Label
9	60935	Lock and Adj. Nut (Incl. #7)	34	44510	Soc. Hd. Screw 1/4" - 20 x 2"
10	60910	Soc. Hd. Screw 1/4" - 20 x 5/8"	35	43722	V-Belt - Cable
11	60930	Ball Bearing	36	43727	Pulley - Cable
12	43702	Body		91002	Pulley - (Tecumseh Transmission)
13	59585	Knob	37	60025	Set Screw (2)
14	59575	Clutch Handle	38	60265	Hex Screw 1/4" - 20 x 1 1/2" (2)
15	89815	Grease Fitting	39	93560	Pan Screw 1/4" - 20 x 5/8"
16	68875	F.H. Screw 7/16" - 18 x 1" (3)	40	84435	Bronze Bushing
17	23557	Clutch Casting	41	61015	Roller (2)
18	23677	Thrust Bearing Assembly	42	23592	Pin (2)
19	23572	Clutch Cone	43	34175	Retaining Ring (2)
20	43712	Inside Guard	44	45247	Main Bearing with Bronze Bushing
21	23562	Pulley and Shaft Assembly			
22	59325	7/8" Jaw Assembly	45	43762	Mounting Bracket
	59320	1 1/4" Jaw Assembly		91022	Mounting Bracket (Tecumseh Transmission)
23	60145	Rocker Arm Kit	46	43757	Hex Head Screw (4)
24	60155	Spring (3)			
25	59530	Rocker Arm Set			

Main Drive and Body Components



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Ref. No.	Catalog No.	Description	Ref. No.	Catalog No.	Description	Ref. No.	Catalog No.	Description
1	43752	Handle Assembly	18	43807	Lock Washer 3/8" (2)	34	60000	Rd. Head Screw 10-32 x 3/8" (6)
2	66977	Engine/6HP	19	84680	Shld Screw 5/16" x 1/2" (2)	35	60130	"V" Belt/5HP
3	60515	Hex Hd. Screw 5/16" - 18 x 1 1/4" (4)	20	43812	Extension Spring (2)	35	66967	"V" Belt/6HP
4	43827	Hex Nut 1" - 8 (4)	21	43817	Base Assembly	36	60025	Set Screw
5	43822	Mounting Bracket Supports (2)		91312	Base Assembly (Tecumseh)	37	43832	Pulley - Trans
6	91292	Left Mounting Bracket (Tecumseh)	22	43852	Spacer-Trans. (4)		91017	Pulley (Tecumseh)
7	43842	Rear Axle		91297	Trans. Spacer (Tecumseh)	38	61275	Washer 3/8"
8	43787	Stabilizer Assembly	23	60060	Flat Washer 3/16" (8)	39	61435	Hex Screw 3/8" x 1-1 1/4"
9	61605	Handle Grip	24	61445	Ext. Lock Washer 5/16" (12)	40	60085	Lock Washer 3/8" (4)
10	43792	Spacer - Axle (2)	25	43847	Hex Nut 5/16" - 18 x 1 1/2" (4)	41	61380	Clutch
11	23597	Wheel (4)	26	60230	Hex Nut 5/16" - 18 (8)	42	43837	Front Axle
12	60050	Retaining Ring (4)	27	61455	Hex Nut 1/2" - 13 (2)	43	76870	Hex Head Screw 3/8" - 16 x 2 1/4" (5)
13	23607	End Cap (2)	28	60090	Lock Washer 1/2" (2)	Not Shown		
14	80370	Hex Nut 1/4" - 20 (2)	29	23617	3/8" - 16 x 2" Carriage Screw	44	91307	Tecumseh Transmission
15	43747	Lock Nut 3/8" (4)	30	59970	3/8" Flat Washer	45	91012	Tecumseh Shift Adapter
16	60805	Hex Hd. Screw 3/8" - 16 x 1 1/2" (2)	31	66962	Idler Pulley	46	91007	Tecumseh Indicator Bracket
17	96900	SHCS 3/8" - 16 x 1 1/2" (2)	32	43947	3/8" Lock Nut			
			33	61310	Lock Washer #10 (6)			